

B268TX

End Mills With Corner Radius

B268TX													
Tool Material/ Coating Type	UMG Carbide		AlTiSiN		加工形態								
Specification	35°		4		N		R						
Work Materials (◎ The most recommended/ ○ recommended)													
Carbon Steel	Tool Steel	Pre-hardened Steel			Stainless Steel	Cast Steel	Nonferrous Metals				Aerospace Materials		
Alloy Steel	Pre-hardened Steel	Hardened Steel					Aluminium	Copper	Plastics	Composite Material	Graphite	Titanium	Nickel
	-30HRC	-48HRC	-56HRC	-68HRC									
	◎	◎	◎	○									

※ Feature of product

B268TX Long length End Mills with Corner Radius- 4 Flutes.
 Roughing and finishing applications on contour and profile machining.
 Low rake angle and a small edge cutting land with AlTiSiN coating which has excellent wear resistance.
 Excellent surface finishing on profile contour machining, able to cut pre-hardened and hardened steel up to HRC62.

Code No. B268TX-Dc×R

Dc 0 -0.03	R ±0.01	Lc mm	DC L mm	d h6	B268TX UMG AlTiSiN
3	R0.1	10	50	3	●
3	R0.2	10	50	3	●
3	R0.3	10	50	3	●
3	R0.5	10	50	3	●
4	R0.1	15	60	4	●
4	R0.2	15	60	4	●
4	R0.3	15	60	4	●
4	R0.5	15	60	4	●
4	R1	15	60	4	●
6	R0.2	20	80	6	●
6	R0.3	20	80	6	●
6	R0.5	20	80	6	●
6	R1	20	80	6	●
6	R1.5	20	80	6	●
8	R0.2	25	100	8	●
8	R0.3	25	100	8	●
8	R0.5	25	100	8	●
8	R1	25	100	8	●

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Dc 0 -0.03	R ±0.01	Lc mm	L mm	d h6	B268TX UMG AlTiSiN
8	R1.5	25	100	8	•
8	R2	25	100	8	•
10	R0.2	30	100	10	•
10	R0.3	30	100	10	•
10	R0.5	30	100	10	•
10	R1	30	100	10	•
10	R1.5	30	100	10	•
10	R2	30	100	10	•
10	R3	30	110	10	•
12	R0.2	40	110	12	•
12	R0.3	40	110	12	•
12	R0.5	40	110	12	•
12	R1	40	110	12	•
12	R1.5	40	110	12	•
12	R2	40	110	12	•
12	R3	40	110	12	•

